

## **HOUSING FIRST**

Housing First is a homeless assistance strategy that prioritizes providing people experiencing homelessness with permanent housing as quickly as possible and then providing voluntary supportive services as needed in order to address personal barriers to getting and maintaining housing. This approach prioritizes client choice in both housing selection and in service participation.

### **Resource Links:**

- 1) <http://www.endhomelessness.org/page/-/files/2016-04-26%20Housing%20First%20Fact%20Sheet.pdf>
- 2) [https://www.usich.gov/resources/uploads/asset\\_library/Housing\\_First\\_Checklist\\_FINAL.pdf](https://www.usich.gov/resources/uploads/asset_library/Housing_First_Checklist_FINAL.pdf)
- 3) [http://www.endhomelessness.org/pages/housing\\_first](http://www.endhomelessness.org/pages/housing_first)